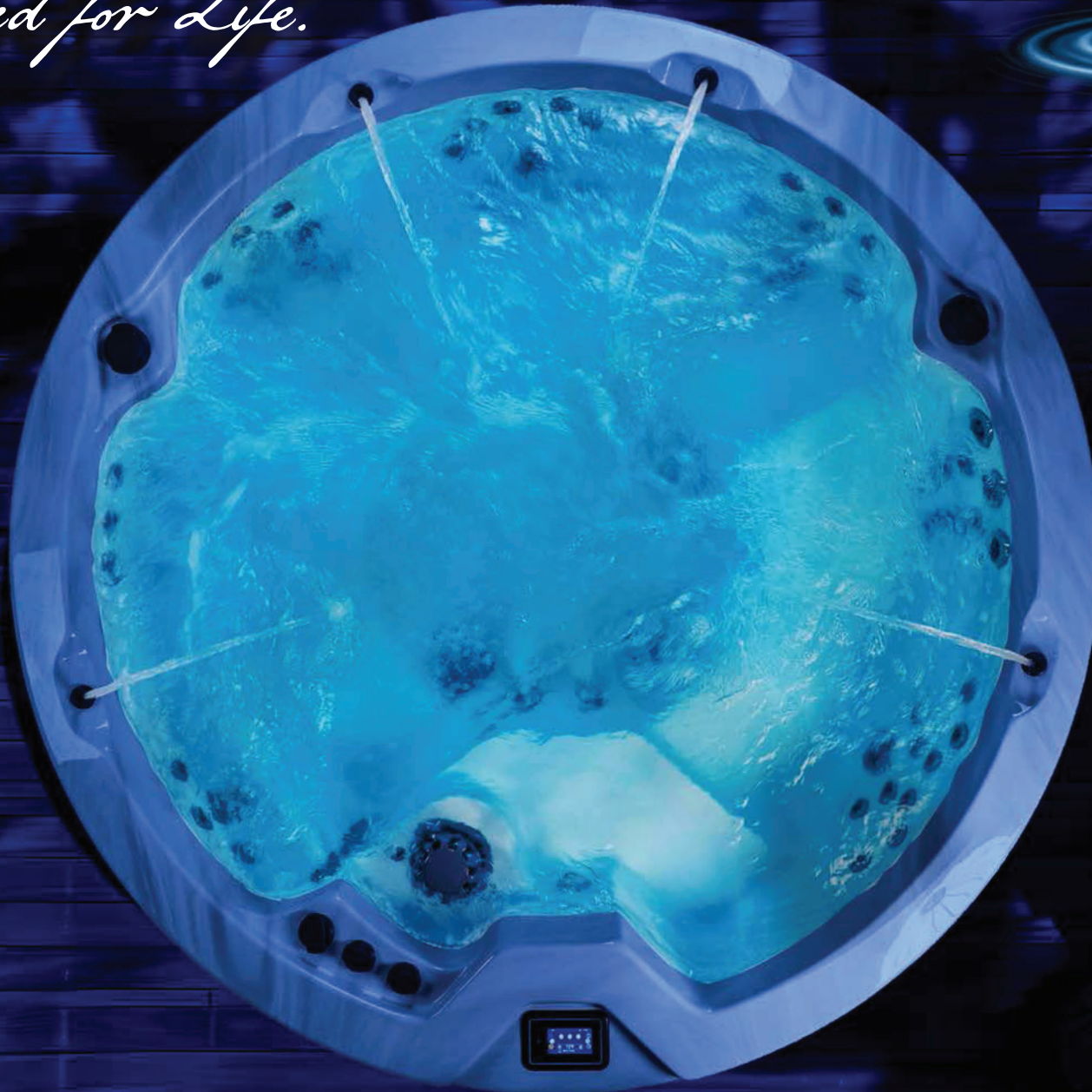


*Crafted for Comfort.  
Designed for Life.*

HARMONIC  
HOT TUBS



3100 Bowling Green Rd | Franklin, KY 42134 | [www.harmonichottubs.com](http://www.harmonichottubs.com)

# DEALERS YOU CAN TRUST

Our dealers are full-service retailers

You are getting the best spa for the price with the most advanced therapeutic system in the industry!

## EXPERIENCE

Our certified dealers bring decades of combined experience in the hot tub industry, providing trusted guidance, technical knowledge, and reliable after-sale support.

## FACTORY TRAINED

Our dealers and sales team members are water care specialists regarding all the products you need to care for your hot tub

## DELIVERY & SET UP

Every certified dealer is trained to install Harmonic Hot Tubs to factory specifications, guaranteeing proper setup, optimized performance, and long-term reliability.

## SERVICE SPECIALISTS

Certified dealers provide trusted after-sale service, maintenance, and genuine replacement parts, giving you lasting confidence in your hot tub ownership.



“

As an Authorized Dealer for Harmonic Hot Tubs, we couldn't be more excited to offer this exceptional brand to our customers. Harmonic has elevated the hot tub experience with their commitment to quality, innovation, and customer satisfaction. As a dealer, we've seen firsthand the dedication Harmonic has to their customers. Their support and warranty programs give our clients peace of mind knowing that they are backed by a trusted, reliable brand. We are proud to carry Harmonic Hot Tubs and wholeheartedly recommend them to anyone seeking the ultimate in relaxation and quality. Dan E

“

I am a 50 year owner of hot tubs and I just purchased a new one from Affordable Spas Pools and Billiards of Central Florida. They took care of all my needs and make sure I have all the information I needed and at 80 years old that's a plus. Jermaine did a Great job with the sale and service. I highly recommend them! Bill H

”

“

Extremely excited for my first order to arrive! Had to go clear across the country to find them ! Darrin is wonderful, helpful and very patient !! I look forward to a long relationship. CB



# SYSTEM

## HYDRO FLOW DELTA JET SYSTEM

### Collection of Delta Jets

1



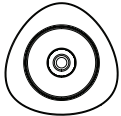
2" Directional



3" Directional



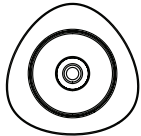
3" Rotating



4" Directional



4" Rotating



5" Directional



5" Rotating

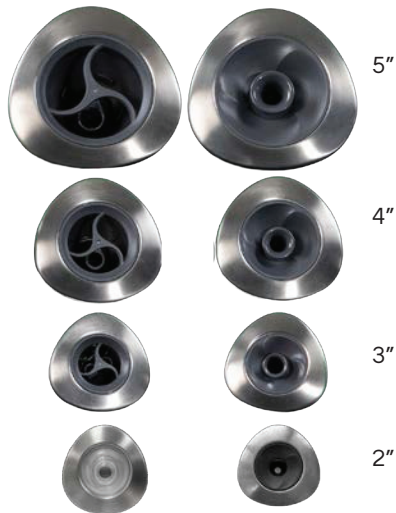


WATCH NOW

TURBO BOOST CONTROL  
DIRECTS THE FLOW OF  
WATER BETWEEN THE  
TURBO JET AND DELTA  
JET SYSTEMS.

# HYDRO FLOW SYSTEM ~ DELTA LOW PROFILE FAMILY OF JETS

Our Delta Jet Therapy System is a powerful hydrotherapy solution designed to deliver targeted relief through high-performance water jets. Engineered for maximum comfort and muscle recovery, this system provides a deep-tissue massage experience that helps reduce tension, improve circulation, and promote overall wellness. With customizable jet intensity and ergonomic positioning, the Delta Jet Therapy System transforms your spa into a personal oasis of relaxation and therapeutic care—perfect for athletes, active individuals, or anyone seeking restorative benefits from water-based therapy.



**Low Profile**  
Hugs the Surface

**Adjustable**  
Rotate the Jet Face to Turn On or Off

**Interchangeable**  
Place them to best suit you needs

**Directional Jet**  
Position Them Side to Side or Up or Down

**Rotating Jets**  
Single or Double Nozzle



**LOW PROFILE JETS**  
allows the jets to rest close to the spa wall,  
preventing any discomfort during use.



**WATER**  
By itself, water  
provides  
warmth and  
flow



**AIR**  
Adding air to the  
water creates a  
greater force that  
generates deep  
heat penetration  
into the muscle

# SYSTEM

## 2

## TURBO BOOST WHIRLPOOL FOOT AND LOWER BODY + 5" TURBO BOOSTED JETS

Collection of High Flow  
40 gallon per minute  
Turbo Boost Jets



2 TURBO BOOST  
WHIRLPOOL JETS

2 TURBO BOOST  
WHIRLPOOL JETS

TURBO BOOST  
CONTROL

5" ROTATING  
TURBO BOOST JETS

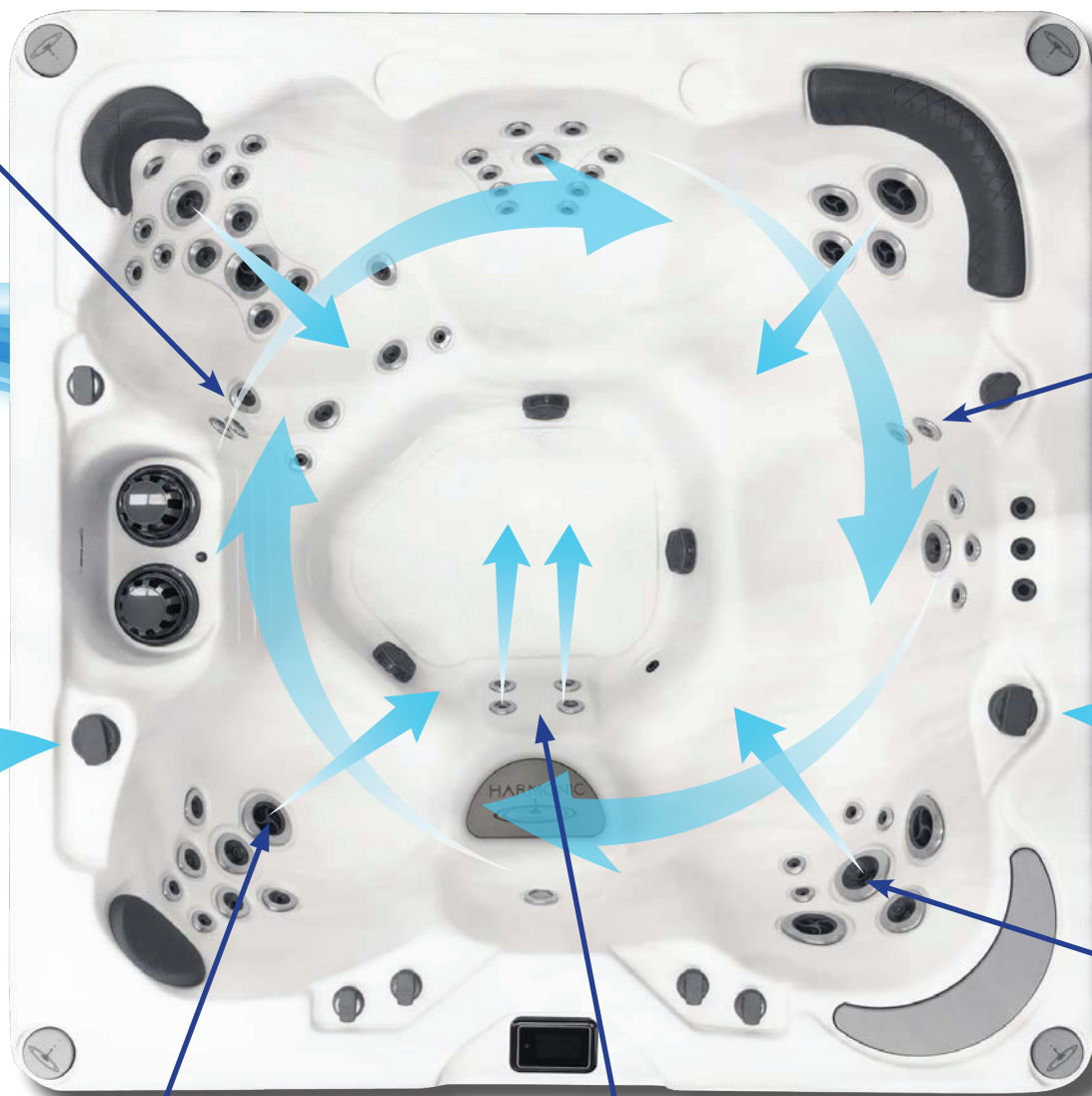
5" ROTATING  
TURBO BOOST JETS

4 BACK LIT LED TURBO BOOST JETS TARGETED FOR  
FEET AND LOWER BODY

Our Turbo Boost Jets feature a high-flow linear design, capable of moving up to 40 gallons of water per minute.

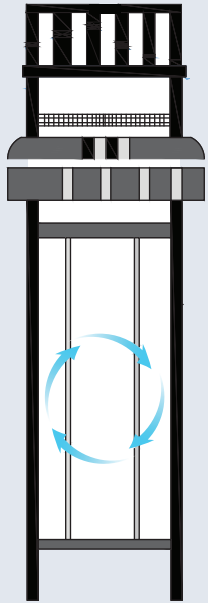
When strategically grouped, they deliver a powerful and consistent whirlpool effect—forming one of the **most effective** hydrotherapy systems available.

TURBO BOOST CONTROL  
DIRECTS THE FLOW OF  
WATER BETWEEN THE  
TURBO JET AND DELTA  
JET SYSTEMS.



# HARMONIZED FILTRATION

## ACTIVE SKIM™ FILTER

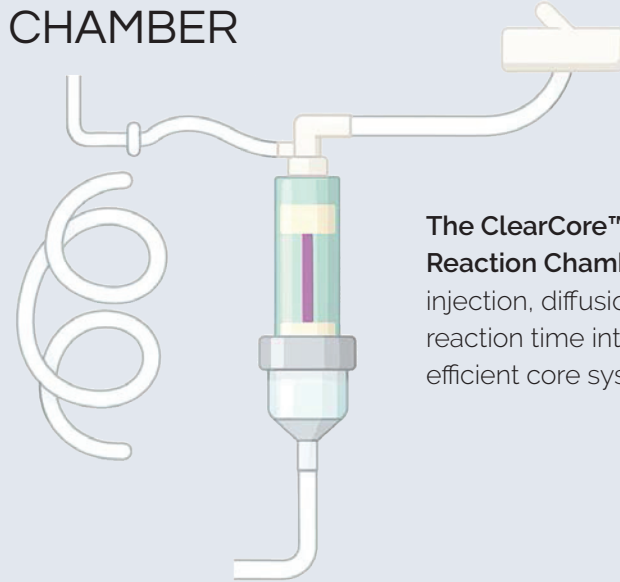


A major factor in this filter's exceptional performance is its continuous, silent skimming action—effective at both high and low pump speeds. Unlike traditional systems, there are no gates or telescoping tubes to jam or cause pump cavitation.

Its finely spaced grate keeps out floating debris like toys and leaves, ensuring a clear, unobstructed filtration area.

When it's time to clean, simply remove the skimmer from the water—everything comes out with it. No more frustrating debris backflow like you get with skimmer baskets when the pump shuts off.

## CLEARCORE™ OZONE REACTION CHAMBER



The ClearCore™ Ozone Reaction Chamber combines injection, diffusion, mixing, and reaction time into a single, highly efficient core system.

## SPA CONTROL SYSTEM W/ STAINLESS STEEL HEATER HOUSING



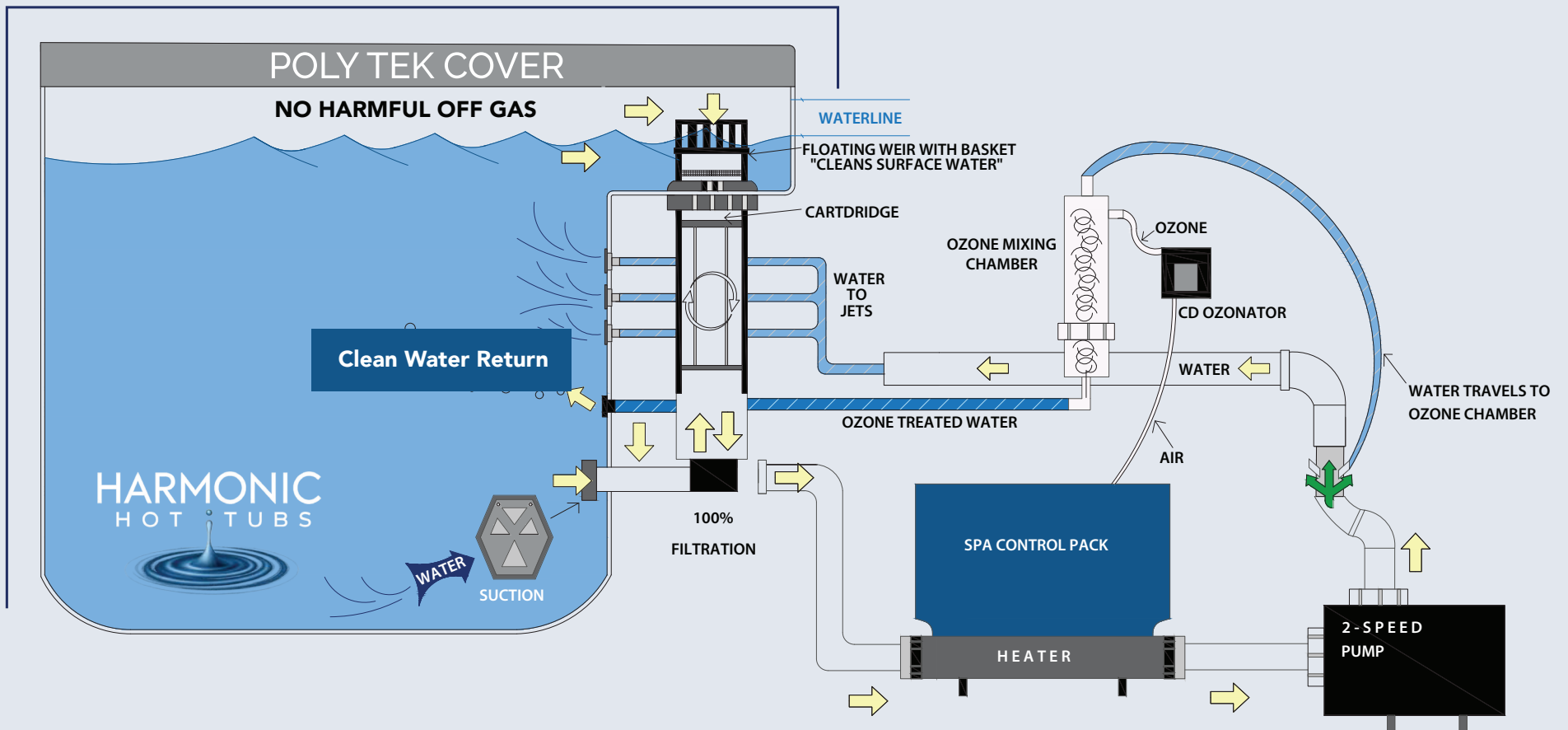
Rubber Motor Mounts eliminate noise

Gate Valves Allow for Servicing Without Draining the Spa



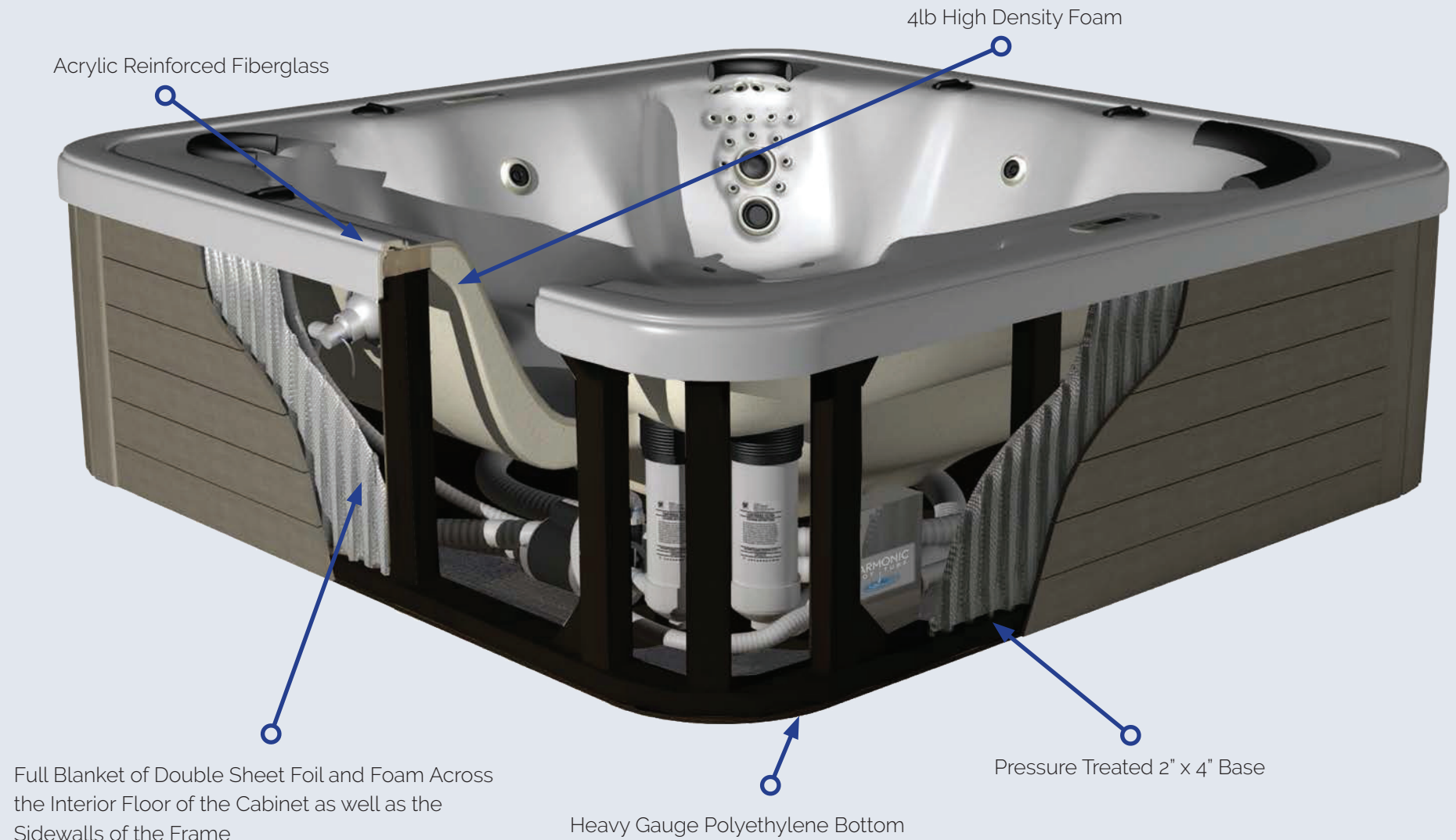
# HARMONIC CLEAN

Harmonic Hot Tubs Feature an advanced, easily customizable, electronic control system that automatically activates twice a day for a deep-cleaning filtration cycle. During these cycles, the pump runs in a high flow, but energy efficient setting, drawing water from both the footwell and the surface of the hot tub, where it skims away dirt and debris. Harmonic's exclusive **Silver Shield Micro Screen Cartridge** then captures and holds particles and contaminants, even as small as 1 micron. Silver and Zink, renowned for their ability to kill bacteria and enhance water purity are embedded in the cartridge to enhance water quality. Additionally, every Harmonic Pure system comes equipped with an Ozone generator and a specially designed reaction chamber that kills 99% of bacteria and then safely breaks ozone down into pure oxygen. As your hot tub operates, Harmonic Pure continuously oxidizes fine particles, eliminates bacteria, and greatly reduces the need for chlorine or bromine.



# DESIGNED TO LAST IN ANY ENVIRONMENT

From the sleek cabinet to the flawless acrylic shell, the quality of a Harmonic Hot Tub is clear at first glance. But the real magic lies beneath the surface — where expertly engineered components work together to create the ultimate spa experience. Here, we're giving you a rare look inside, showcasing the precision parts and thoughtful design that make your Harmonic Hot Tub truly exceptional. Because the more you understand its superior craftsmanship, the more you can relax ... one soak at a time.





# SAFETY AND EFFICIENCY

## Built for Relaxation. Certified for Protection.

Every Harmonic Hot Tub is certified to meet rigorous safety standards, giving you peace of mind with every soak. From electrical systems to advanced anti-entrapment designs, each detail is engineered to protect you and your family. This safety compliance certification ensures that your spa not only delivers luxury and performance, but also the highest level of trust and reliability—**so you can relax knowing you're in good hands.**



An ETL Listing indicates a product has been independently tested and complies with North American safety standards



CEC plays a crucial role in shaping our future. They forecast energy needs, license power plants, set energy efficiency standards and invest in research and development



The Harmonic factory has invested heavily in our in-house product testing facilities and have passed rigorous standards to be certified as a Recognized Satellite Laboratory. We do this to ensure each Harmonic hot tub meets or exceeds every safety and energy efficiency specification.

# HARMONIC LIMITED WARRANTY

GPM Manufacturing LLC, makers of Harmonic Hot Tubs, offers this Limited Warranty solely to the original purchaser and applies to residential use only within the United States and Canada. Please read this entire Limited Warranty as exclusions and conditions do apply.

## 10 YEAR SHELL STRUCTURE

We warrant the Harmonic Hot Tub shell not to leak for 10 years from the original tubs purchase date.

## 10 YEAR CABINET

We warrant the Harmonic Polyethylene Cabinet against degradation and cracking for 10 years. Bowing that can occur under some conditions is considered normal and excluded from this limited warranty. Also, normal wear and weathering that occur over time are not defects.

## 7 YEAR SHELL SURFACE

We warrant the Harmonic Hot Tub shell surface finish not to crack, wrinkle, blister, peel for 7 years from the original tubs purchase date.

## 3 YEAR PLUMBING

We warrant the plumbing of the tub will not leak due to defects in material and workmanship for 3 years.

## 3 YEAR JETS

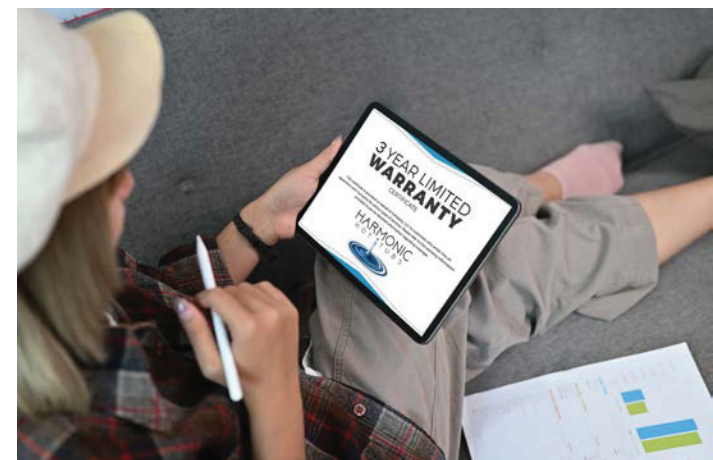
Jet internals are warranted against malfunctions due to defects in material for a period of 3 years. Jet internals are considered to be Easily Removed Components. After initial delivery and startup, discoloring or fading of the plastics, corrosion of any stainless steel components are specifically excluded from these warranty terms. Defective components that are easily removed from the spa and that can be readily replaced by the customer and do not require specialized tools or knowledge or create personal safety issues all of which are considered Easily Removed Components, will be repaired or replaced free of charge at your Harmonic Hot Tub Dealer or by sending the effective components to GPM Manufacturing.

## 3 YEAR EQUIPMENT

We warrant the Harmonic Hot Tub Equipment (pumps, heater, control pack, and topside control) for 3 years.

## 2 YEAR OPTIONS & ACCESSORIES

We warrant the Harmonic Hot Tub Equipment (Ozonator and LED Lights) for 2 years.



## Harmonic

### Technical Characteristics



H2810L



H28RB



H288B



H288L



H288DL



H277L



H277B

Size	93" x 120" x 38"	93" Round x 40" High	93" x 93" x 36"	93" x 93" x 36"	93" x 93" x 36"	84" x 84" x 36"	84" x 84" x 36"
Seating Positions	10 Unique Seats	8 Unique Seats	7 Unique Seats	6 Unique Seats	6 Unique Seats	6 Unique Seats	7 Unique Seats
Weight Dry	1,380 lbs	770 lbs	950 lbs	950 lbs	950 lbs	800 lbs	800 lbs
Weight Filled	6,717 lbs	4,273 lbs	4,286 lbs	4,620 lbs	4,620 lbs	3,886 lbs	3,969 lbs
Capacity	640 gallons	400 gallons	440 gallons	420 gallons	420 gallons	370 gallons	380 gallons

## SYSTEM

Electrical Requirements	220v 30/50 amp	220v 30/50 amp	220v 30/50 amp	220v 30/50 amp	220v 30/50 amp	220v 30/50 amp	220v 30/50 amp
Heater	220v = 4kw on demand	220v = 4kw on demand	220v = 4kw on demand	220v = 4kw on demand	220v = 4kw on demand	220v = 4kw on demand	220v = 4kw on demand
Topside Control	Touchscreen	Touchscreen	Touchscreen	Touchscreen	Touchscreen	Touchscreen	Touchscreen
Exterior Lights	4	4	4	4	4	4	4
Interior/Underwater Lights	14	12	9	9	9	9	9

## WATER MANAGEMENT

[illegible]

## PUMPS

Jet Pump	2-4 hp / 1 & 2 spd	2-4 hp / 1 & 2 spd	2-4 hp / 1 & 2 spd	2-4 hp / 1 & 2 spd	2-4 hp / 1 & 2 spd	2-4 hp / 1 & 2 spd	2-4 hp / 1 & 2 spd
Total Jets	78	76	64	67	67	55	57
LED Turbo Boost Jets	12	10	8	8	8	8	8
Neck Jets	3	0	3	3	3	3	3
Turbo Boost Control	2	2	2	2	2	1	1

## WATER FEATURES

LED Waterfall	yes	no	no	no	no	no	no
LED Laminar Jets	3	4	3	3	3	3	3

## SURFACES

[illegible]



# Harmonic

Technical Characteristics



H167B



H166L



H157L



H167Bpp



H166Lpp



H157Lpp



H146Lpp

Size	77" x 83" x 34"	78" x 78" x 34"	58" x 83" x 34"	77" x 83" x 34"	78" x 78" x 34"	58" x 84" x 34"	51" x 77" x 34"
Seating Positions	6 Unique Seats	6 Unique Seats	3 Unique Seats	6 Unique Seats	6 Unique Seats	3 Unique Seats	2 Unique Seats
Weight Dry	575 lbs	545 lbs	495 lbs	575 lbs	545 lbs	495 lbs	350 lbs
Weight Filled	2,660 lbs	2,630 lbs	1,996 lbs	2,743 lbs	2,630 lbs	1,996 lbs	1,393 lbs
Capacity	260 gallons	250 gallons	180 gallons	260 gallons	250 gallons	180 gallons	125 gallons

SYSTEM							
Electrical Requirements	220v 30/50 amp	220v 30/50 amp	220v 30/50 amp	110v 15amp	110v 15amp	110v 15amp	110v 15amp
Heater	220v = 4kw on demand	220v = 4kw on demand	220v = 4kw on demand	110v = 1kw heat 220v = 4kw on demand CONVERTIBLE	110v = 1kw heat 220v = 4kw on demand CONVERTIBLE	110v = 1kw heat 220v = 4kw on demand CONVERTIBLE	110v = 1kw heat 220v = 4kw on demand CONVERTIBLE
Topside Control	Touchscreen	Touchscreen	Touchscreen	7-Button Key Pad**	7-Button Key Pad**	7-Button Key Pad**	7-Button Key Pad**
Exterior Lights	4	4	4	2	2	2	2
Interior/Underwater Lights	5	5	4	5	5	5	5

WATER MANAGEMENT							
Ozone & Chamber	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Filtration	1 Micro Screen with Silver Ion Minerals	1 Micro Screen with Silver Ion Minerals	1 Micro Screen with Silver Ion Minerals	1 Micro Screen with Silver Ion Minerals	1 Micro Screen with Silver Ion Minerals	1 Micro Screen with Silver Ion Minerals	1 Micro Screen with Silver Ion Minerals

PUMPS							
Jet Pump	1-4 hp / 1 & 2 spd	1-4 hp / 1 & 2 spd	1-4 hp / 1 & 2 spd	1-2 hp / 2 spd	1-2 hp / 2 spd	1-2 hp / 2 spd	1-2 hp / 2 spd
Total Jets	34	29	24	29	27	22	13
LED Turbo Boost Jets	4	4	0	2	2	0	0
Neck Jets	3	0	0	0	0	0	0
Turbo Boost Control	1	1	0	1 Diverter	1 Diverter	0	0

WATER FEATURES							
LED Waterfall	no	no	no	no	no	no	no
LED Laminar Jets	3	3	3	no	no	no	no

SURFACES							
Interior Acrylic Colors	Alabaster Wave, Silver Marble, Sahara, Pearl, Espresso, Ocean Wave, Pewter	Alabaster Wave, Silver Marble, Sahara, Pearl, Espresso, Ocean Wave, Pewter	Alabaster Wave, Silver Marble, Sahara, Pearl, Espresso, Ocean Wave, Pewter	Alabaster Wave, Silver Marble, Sahara, Pearl, Espresso, Ocean Wave, Pewter	Alabaster Wave, Silver Marble, Sahara, Pearl, Espresso, Ocean Wave, Pewter	Alabaster Wave, Silver Marble, Sahara, Pearl, Espresso, Ocean Wave, Pewter	<b>Standard:</b> Silver Marble <b>Optional Upgrage:</b> Alabaster Wave, Sahara, Pearl, Espresso, Ocean Wave, Pewter
Exterior Cabinet	Coastal or Ebony	Coastal or Ebony	Coastal or Ebony	Coastal or Ebony	Coastal or Ebony	Coastal or Ebony	Coastal or Ebony
Cover	PolyTek	PolyTek	PolyTek	PolyTek	PolyTek	PolyTek	PolyTek

\*\*Touchscreen Control Upgrade Available